

GUANTE - 5020BL POWER CUT

K-ROCK® seamless glove.



NORMATIVE



CHARACTERISTICS

- Ambidextrous.
- Good grip, comfort, flexibility and freshness.
- Maximum level of cut protection.
- Suitable for food industry.
- Can be used as a liner glove for extra protection.

WORKING GLOVES SUITABLE FOR:

- Food industry.
- Meat processing.
- Clean rooms.
- Flat glass assembly in automotive.
- Pulp and paper industry.

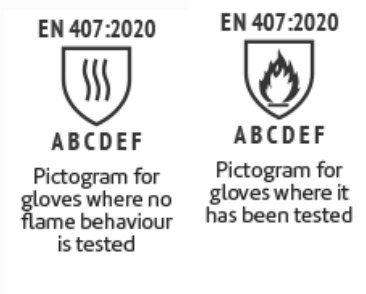
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MORE INFO

Colour	Thickness	Length	Sizes	Packaging
Mottled blue	Gauge 10	XS - 23,5 cm S - 24,5 cm M - 25,5 cm L - 26,5 cm XL - 27,5 cm	6/XS 7/S 8/M 9/L 10/XL	12 pairs/package 120 pairs/box

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Ratified by the Spanish Standardisation Association in June 2020.

Main changes:

- Extension of the scope of the standard to domestic use: oven mitts/gloves.
- Gloves that reach a level 3 or 4 of any thermal property must reach at least a level 3 in flame propagation. Otherwise, the maximum level that may be reached in the relevant thermal property shall be level 2.
- Propagation limited to flame: prohibition of hole formation. Reduction of maximum post-combustion time for level 1. Change in ignition timing.
- Heat by contact. Obligation to test any material coming in contact with heat.
- Tear resistance. This trial is included.
- Convective heat. The test is performed without reinforcement.
- New pictogram, for gloves without flame protection.
- A minimum length is introduced when resistance against small molten metal splashes is present.
- **After heat resistance tests, the samples must not suffer signs of melting or holes.**

Level of performance	Post-inflammation time	Post ignition time
1	≤ 15	Not required
2	≤ 10	≤ 120
3	≤ 3	≤ 25
4	≤ 2	≤ 5

Level of performance	Contact temperature	Threshold time (s)
1	100	≥ 15
2	250	≥ 15
3	350	≥ 15
4	500	≥ 15

Level of performance	Heat transfer rate t ₃
1	≥ 7
2	≥ 20
3	≥ 50
4	≥ 95

Minimum length of the tested gloves for e or f	
Size	Length
5	290
6	300
7	310
8	320
9	330
10	340
11	350
12	360
13	370

A - Flame Behaviour

Changes in method and table. To perform the test, the ignition time now goes from 15 to 10" and the post-ignition time for level 1 goes from 20 to 15".

B - Heat by contact

Changes in the test method. In EN407:2004 only the palm is tested, whereas with EN407:2020 any other point that may come into contact is tested.

- Contact temperature
- Threshold time (S)

C - Convective heat

Changes in the test method. From EN373 to ENISO9185:2007

D - Radiant heat

There are no modifications. Internal layers must not show signs of melting or show holes.

E - Small splashes

There are no modifications. Internal and external layers may not be melted or pierced.

Level of performance	Hti heat transfer rate
1	≥ 4
2	≥ 7
3	≥ 10
4	≥ 18

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F - Large splashes

Changes in the test method.



Level of performance	Number of drops
1	≥ 5
2	≥ 15
3	≥ 25
4	≥ 35

Level of performance	Cast iron (g)
1	30
2	60
3	120
4	300



Levels vs temperature of glove use

If the convective cold is level 0 - This glove can be used up to a temperature of 0°C
 If the convective cold is level 1 - This glove can be used up to a temperature of -10°C
 If the convective cold is level 2 - This glove can be used up to a temperature -20°C
 If the convective cold is level 3 - This glove can be used up to a temperature of -30°C
 If the convective cold is level 4 - This glove can be used up to a temperature of -40°C

Gloves on both hands must meet the requirements below:

Performance level		1	2	3	4
A convective cold resistance*	ltr thermal insulation in m ² °c/w	0,10 ≤ itr ≤ 0,15	0,15 ≤ itr ≤ 0,22	0,22 ≤ itr ≤ 0,30	0,30 ≤ itr
	Thermal resistance r in m ² c/w	0,025 ≤ r ≤ 0,050	0,050 ≤ r ≤ 0,100	0,100 ≤ r ≤ 0,150	0,150 ≤ r
B contact cold resistance	Waterproof for at least 30 minutes	Pass			

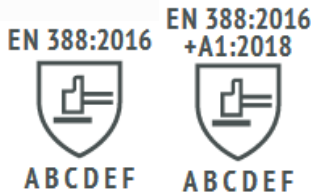
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EN388:2016 Protective gloves against mechanical risks.

The EN388: 2003 standard is renamed EN388: 2016, the year of its revision. The reason for the modification is given by the discrepancies in the results between laboratories in the knife cut test, COUP TEST. Materials with high levels of cut produce a dulling effect on the circular blades, which undermines the result.

The new regulation was published in November 2016 and the previous one is from the year 2003. During these 13 years, there has been a great innovation in the materials for the manufacture of cutting gloves, they have forced to introduce changes in the tests to be able to measure with more rigorous levels of protection. If you want to know more about the main changes in these regulations, you can consult it through our website www.jubappe.es



- A - Abrasion resistance (X, 0, 1, 2, 3, 4)
- B - Blade Cut Resistance (X, 0, 1, 2, 3, 4, 5)
- C - Tear resistance (X, 0, 1, 2, 3, 4)
- D - Puncture resistance (X, 0, 1, 2, 3, 4)
- E - Cutting by sharp objects ISO 13997 (A, B, C, D, E, F)
- F - Impact test complies / does not comply (It is optional. If it complies, put P)

En388:2016 performance levels	1	2	3	4	5
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6.1 abrasion resistance (cycles)	100	500	2000	8000	-
6.2 blade cut resistance (index)	1,2	2,5	5	10	20
6.4 tear resistance (newtons)	10	25	50	75	-
6.5 puncture resistance (newtons)	20	60	100	150	-

Eniso13997:1999 performance levels	A	B	C	D	E	F
6.3 tdm: cut resistance (newtons)	2	5	10	15	22	30

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